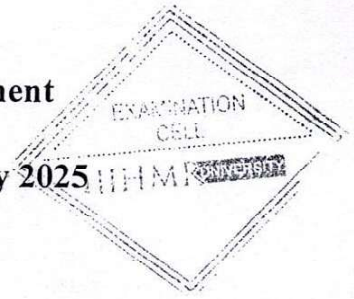


**MBA Hospital, Health and Pharmaceutical Management
(2023-2025)****Second Year, Term 5 End Term Examination, February 2025****EC-243 Implementation Science and Research****Time - 3 Hours****Maximum Marks: 50 (Minimum Marks 20)****Instructions to students:**

- This question paper contains 2 printed pages.
- Don't write anything on the Question Paper except writing your Enrolment No.

Part A**(Maximum Marks: 5)****Q1. Fill in the blanks & choose the correct option for the following (1 mark each)**

- a) Which one of these is a WHO's health system building blocks –
- a) Program Implementation b) Leadership and governance
- c) Program Coordination d) None of these
- b) CFIR was developed by Damschroder to provide overarching typology to promote implementation theory development. How many major domains are there in CFIR Framework
- a) 4 b) 5
- c) 6 d) 3
- c) The implementation of evidence-based healthcare interventions is challenging, with a _____ identified between the generation of evidence and its implementation in routine Practice
- a) 10-year gap b) 14-year gap
- c) 15-year gap d) 17-year gap
- d) The process of identifying a policy's key stakeholders and assessing their interests in the policy and the ways in which these stakeholders may influence the policy's outcomes is known as _____
- a) Context analysis b) Stakeholder mapping
- c) Community Engagement d) Context Mapping
- e) In this year, the World Health Assembly passed a resolution that committed the World Health Organization to eradicate polio by the year 2000.
- a) 1980 b) 1978
- c) 1988 d) 1987

Part B

(Maximum Marks: 15)

Answer the following Short Answer Questions (5 marks each)

- Q2. Give major reasons for Implementation Failure.
- Q3. Difference between Implementation Science & implementation Research.
- Q4. Difference between Knowledge Translation & Knowledge Brokering.

Part C

(Maximum Marks: 30)

Answer the following questions in detail (15 marks each)

- Q5. What are the major challenges in eliminating polio from Uttar Pradesh. What are the major strategies to address vaccine hesitancy for Pulse Polio Immunization in Uttar Pradesh, India?
- Q6. What is CFIR Framework? Explain the framework.

